

DART AEROSPACE LTD		Work Order: 23878
Description: Net Plate Assembly		Part Number: D2873-045
Dwg: D2573 Rev A		Qty: 2
		Page 1 of 2

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler			
2	MU	Cut Blanks: 1.00" x .375 x 2.700" Long Mat: 6061-T6 QQ-A-225/B OR QQ-A-200/B. (6061-T6 1.00K .375) BATCH: M7321		05.07.25	2
3	MU	Machine as per spec 4547.5 Dwg D2873.	AME	05/07/26	2
4	QC2	Inspect Parts as they come off the CNC.	AME	05/07/26	2
5	QC8	Sign <b>ENGINEERING APPROVAL</b>	JM	05/07/26	2
6	MU	Reburn.	AME	05/07/26	2
7	GA	C'Sink as per Dwg D2573.	AD	05/07/26	2
8	QC5	Inspect Work to Step # 7.	JM	05/07/26	2
9	FP	Chemical Conversion Coat as per Part QSI 005 4.1.	AD	05/07/26	2
10	QC3	Inspect Chemical Conversion.	JM	05/07/26	2

Rev	Date	Change	Revised By	Approved

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler			
11	CA	Pick: Qty Part# Desc Batch: 2 MS21095LS Nut Plate. M8119 4 MS20426AD4-156 Rivet M 2930		05/07/02	2
		Assemble as per Dwg D2573.			
12	DCS	Inspect Work to Step #11.		05/06/02	2
13	ST	Identify Steel.		05/07/02	2
14	AC	Cost/Part. 19.58 19.58	SAC	05/06/02	2
15	DC	Close w/o.			
16	DC	Inspect Level 21	LD	05/08/02	2

